

Certificate

on the Qualification of constructors acc. to DIN 2303

Q2Q4	BK1	075	2009
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The following firm **JOSCH Strahlschweißtechnik GmbH**

**Gewerbehof-Dorfplatz 9
06193 Petersberg OT Teicha
GERMANY**

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

**Class Q 1 - with general requirements
Class Q 2 - with special requirements
Class Q 4 - aviation capability**

relevant welding work of component **class BK1** in the following processes

511

on components of groups

DIN CEN ISO/TR 15608: 1, 5, 6, 7, 8, 10, 11, 22, 23.1, 43, 44, 45, 51, 61
DIN ISO 24394: A, B, C, D, E, F

Requirements

see reverse

Supervisor / Responsible specialist

Hantke, Andreas, born 1965-05-09, IWE

Deputy

Prinz, Alexander, born 1983-09-03, IWE

Validity of authorization certificate

from 2022-01-08 to 2025-01-07

Date of issue

2021-12-16

Approved body

GSI - Gesellschaft für Schweißtechnik International mbH
Niederlassung SLV Berlin Brandenburg

Dipl.-Wirt.-Ing. Nowak



General requirements

1. This approval is to be shown - on request - to the supervisory body or to the client as an attested duplicate or copy, before starting the welding work.
2. For advertising and other purposes this approval may only be copied / published in a complete form. The text of advertising material is not allowed to be in contradiction to this approval.
3. If the person(s) mentioned in this certificate as welding supervisor leave(s) the firm, and if there are any changes in welding processes or essential parts of the facilities necessary for the welding work, this has to be announced to the accredited body in due time. If necessary a new verification will be arranged.
4. If there are doubts about the qualification of the firm, unannounced factory visits and audits by the accredited body are possible at any time.
5. This approval can at any time be withdrawn, altered or supplemented with immediate effect, without any compensation,
 - if the prerequisites - the approval is based on have changed or
 - if the regulations of this certificate are not observed.
6. At least 2 months prior to the expiry date a new application must have reached the accredited body, if the approval should be certified again.

Requirements and Remarks: The prerequisites for the acceptance of welding examinations within the framework of the present certificate in accordance with DIN 2303, Section 5.1.2 are available with Mr. Andreas Hantke.

Qualified and certified is available for non-destructive weld seam testing
Test personnel according to DIN EN ISO 9712 and DIN EN 4179 (ISO 19828) up to
available for PT, MT, UT and VT.

This certificate replaces the certificate issued on 2019-01-28
No. Q4 / BK1 / 075/2009 in complete sequence.



CC.:

1. Applicant (Original)
2. civilian (coordinating) office
3. to be filed (copy)